



Engineered using: 1x12" Neodymium woofer – 12NDL88 8 ohm 1x1.4" Neodymium driver – DE780TN 8 ohm, mounted on ME90 Horn





#### **COMPONENTS**

- 1x 12NDL88 8 ohm
- 1x DE780TN 8 ohm
- 1x ME90 Horn
- 2x Neutrik NL4MPR
- 16x M5 Wood T-Nuts
- 8x TSEI M5x30
- 8x TCEI M5x30 with washer and grower washer
- 3mm EPDM stripes
- Edilfiber damping material

Enclosure material: 15mm Birch plywood



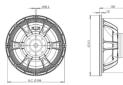
#### LF TRANSDUCER



#### **12NDL88**

LF Drivers - 12.0 Inches





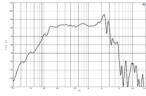
- 1400 W continuous program power capacity

- 88 mm (3.5 in) aluminium voice (cupacity)
  88 mm (3.5 in) aluminium voice (cupacity)
  98 db sensitivity
  Aluminium demodulating ring allows a very low distortion figure • Double silicone spider with optimized
- compliance
- Ventilated voice coil gap for reduced power compression

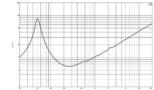
The NDL88 series is perfectly balanced for the loudspeaker systems of today. Incorporating a high temperature neodymium magnet inside the 3.5" (88mm) voice coil reduces the amount of steel needed in the motor structure, saving cost and weight. Unexpected low frequency output and midrange extension to meet with almost any driver for two way applications is the hallmark of this new performance-oriented woofer line from B&C Speakers. Do more, with less, with the NDL88 series.

8Ω





DESIGN



PARAMETERS<sup>4</sup>

SPECIFICATIONS

Nominal Diameter	320 mm (12.0 in)	Surround Shape	Triple Roll	Resonance Frequency	51 Hz
Nominal Impedance	8 Ω	Cone Shape	Exponential	Re	5.0 Ω
Minimum Impedance	6.0 Ω	Magnet Material	Neodymium Inside Slug	Qes	0.29
Nominal Power Handling <sup>1</sup>	700 W	Spider	Double Silicone	Qms	5.0
Continuous Power Handling <sup>2</sup>	1400 W	Pole Design	T-Pole	Qts	0.27
Sensitivity <sup>3</sup>	98.0 dB	Woofer Cone Treatment		Vas	52.0 dm <sup>3</sup> (1.84 ft <sup>3</sup> )
Frequency Range	50 - 3000 Hz		WP Waterproof Front Side osure 40.0 dm <sup>3</sup> (1.41 ft <sup>3</sup> )	Sd	522.0 cm <sup>2</sup> (80.9 in <sup>2</sup> )
Voice Coil Diameter	88 mm (3.5 in)	Recommended Encl		ηο	2.3 %
Winding Material	Aluminium	Recommended Tuni	ng 03 Hz	Xmax	8.0 mm
Former Material	Glass Fibre			Xvar	9.5 mm
Winding Depth	21.0 mm (0.85 in)			Mms	71.0 g
Magnetic Gap Depth	10.0 mm (0.4 in)			в	19.9 Txm
Flux Density	1.15 T			Le	1.3 mH
				EBP	175 Hz

MOUNTING AND SHIPP	PING INFO	SERVICE KIT	
Overall Diameter	315 mm (12.4 in)	Recone kit	RCK12NDL888
Bolt Circle Diameter	298 mm (11.73 in)		
Baffle Cutout Diameter	282.0 mm (11.1 in)		
Depth	140 mm (5.51 in)		
Flange and Gasket Thickr	13 mm (0.51 in)		
Air Volume Occupied by D			
	2.5 dm <sup>3</sup> (0.08 ft <sup>3</sup> )		
Net Weight	4.8 kg (10.58 lb)		
Shipping Units	1		
Shipping Weight	5.7 kg (12.57 lb)		
Shipping Box 360x360x200 mm	(14.17x14.17x7.87 in)		

2 Noves test made with continuous pick noise eighel within the name Fs.10Fs. Pewer ackulated on rated minumum impedance. Loudspeaker in free air.
 2. Appear on Continuous Program is defined as 3 dB greater than the Moninal rating.
 3. Applied RMS Voltage is set to 2.83 V for 8 orms Nominal Impedance.
 4. These Small parameters are measured after a 1mb level 2014 sci me wave preconditioning test.

B&C Speakers s.p.a.

Via Poggiomoro, 1 - Loc. Vallina, 50012 Bagno a Ripoli (Fi) - ITALY - Tel. +39 055 65721 - Fax +39 055 6572312 - mail@bcspeakers.com

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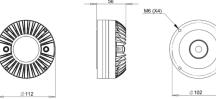
#### HF TRANSDUCER



#### **DE780TN**

HF Drivers - 1.4 Inches





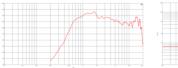
- 220 W continuous program power capacity
  1.4" horn throat diameter
  75 mm (3 in) aluminum voice coil

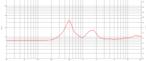
- Titanium diaphragm
- 500 18000 Hz response
- 108 dB sensitivity Neodymium magnet assembly with shorting
- copper cap

While shrink-ray technology may not have escaped the 1990s, we have succeeded in creating two more highly compact drivers, not only permitting close spacing but also reducing weight and cost at the same time. In a larger, 3" coil we now offer the DE780: Designed with a sonic character like our famous DE900TN, but in a 112mm diameter package weighing only 3.5 lb (1.6kg). Continuous power handling of 220W combined with 108dB sensitivity primes this driver for consideration in a new generation of lighter, more compact line array loude package. loudspeakers.

DE780TN HF Drivers- 1.4 Inches

8Ω





SERVICE KIT

SPECIFICATIONS<sup>1</sup>

MOUNTING AND SHIPPING INFO

Throat Diameter	36 mm (1.4 in)	Four M6 holes 90° on 102 mm (4 in) diamete		
Nominal Impedance	8 Ω	Overall Diameter	112 mm (4.41	
Minimum Impedance	8.7 Ω	Depth	56 mm (2.2	
Nominal Power Handling <sup>2</sup>	110 W	Net Weight	1.6 kg (3.53	
Continuous Power Handling <sup>3</sup>	220 W	Shipping Units		
Sensitivity <sup>4</sup>	108.0 dB	Shipping Weight	7.0 kg (15.43	
Frequency Range	0.5 - 18.0 kHz	Shipping Box	nm (11.61x6.30x7.09)	
Recommended Crossover <sup>5</sup>	1.2 kHz	295x100x100	1111 (11.01x0.30x7.09	
Voice Coil Diameter	75 mm (3.0 in)			
Winding Material	Aluminium			
Inductance	0.04 mH			
Diaphragm Material	Titanium			
Flux Density	1.95 T			
Magnet Material	Neodymium Ring			

Driver mounted on B&C ME 90 hom.
 Zhour test made with continuous pink noise signal within the range from the recommended crossover frequency to 20 kHz. Power calculated on rated
 Append Continuous Program is defined as 3 dB greater than the Nominal rating.
 Appled RMS Voltage is set to 2.83 V for 8 ohms Nominal Impedance.
 S. 12 dB/oct. on higher solphe high-pass filter.

B&C Speakers s.p.a.

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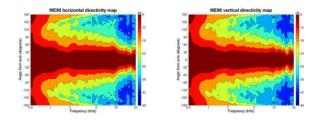
#### **ME90**

Horns - 1.4 Inches



#### 0Ω

**ME90** Horns- 1.4 Inches



MOUNTING AND SHIPPING INFO

#### SPECIFICATIONS<sup>1</sup>

Throat Diameter	36 mm (1.4 in)	Baffle Cutout Dimension	n 55x255 mm (8.8x8.8 in)
Nominal Coverage Horizontal	80 °		1.4 kg (3.1 lb)
Nominal Coverage Vertical	60 °	Net Weight	
	0.9 kHz	Shipping Units	1
Cutoff Frequency		Shipping Weight	2.0 kg (4.41 lb)
Material	Cast Aluminium		
Dimensions 270x270x138 mm (	10.6x10.6x5.4 in)	Shipping Box 295x314x175 mr	m (11.61x12.36x6.89 in)

1. Horn mounted on B&C DE 900 compression driver.

- 1.4" throat entry
  80° x 60° nominal coverage
  Constant Directivity
  Excellent loading down to 900 Hz

B&C Speakers s.p.a.

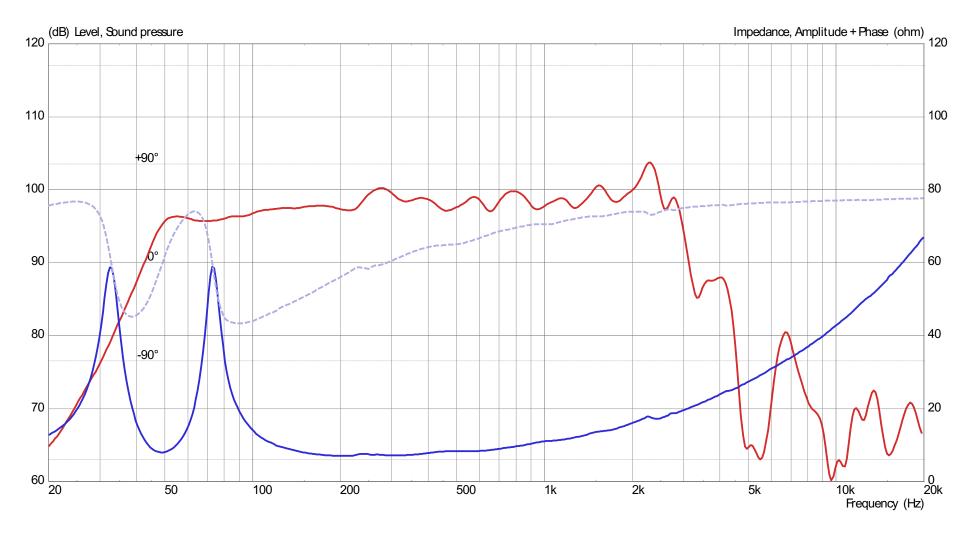
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### MEASUREMENTS

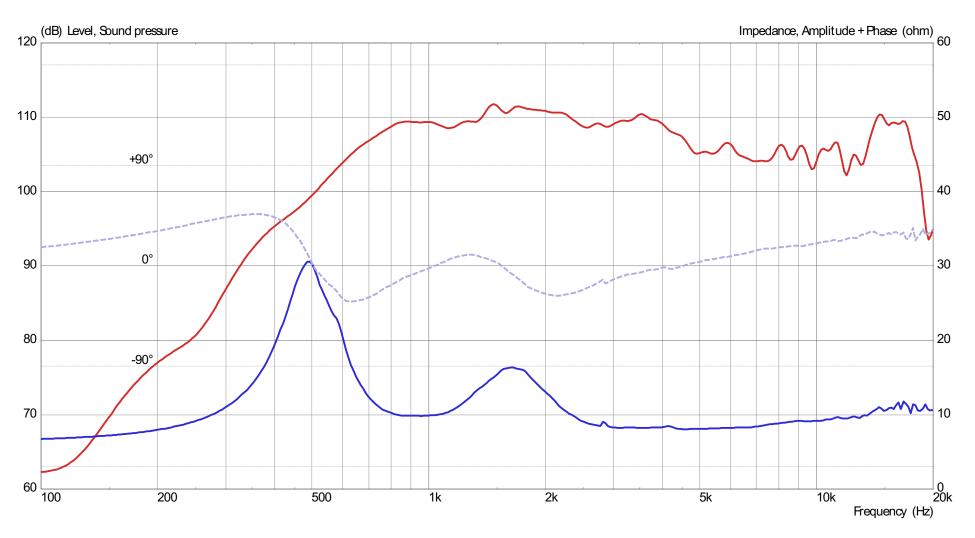




LF Frequency response 2.83V@1m and Impedance response

#### **MEASUREMENTS**

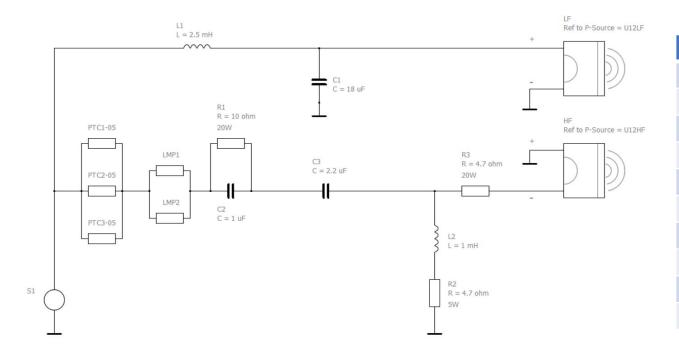




HF Frequency response 2.83V@1m and Impedance response

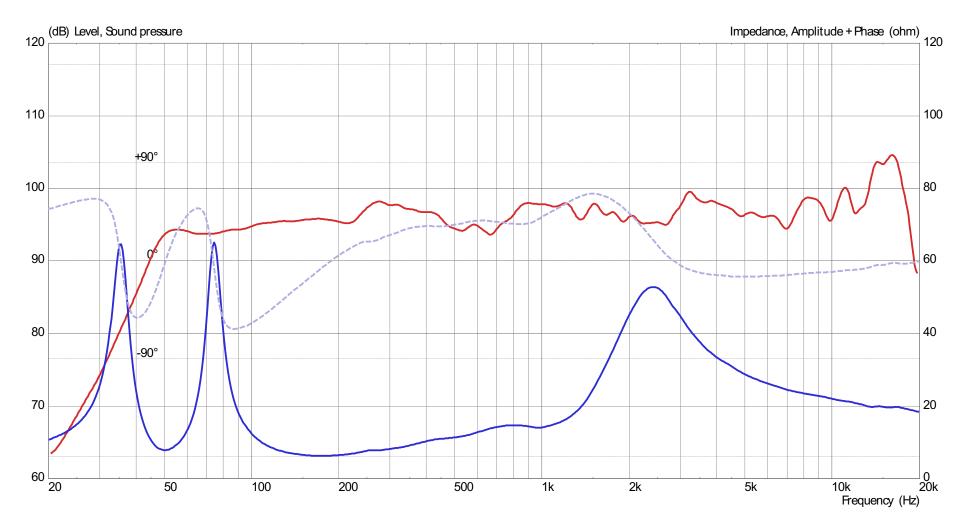
## PASSIVE CROSSOVER





Part	Value	Specs	Qty
L1	2.5mH	RCC 0.4ohm	1
L2	1mH	RCC 0.4ohm	1
C1	18uF		1
C2	1uF		1
C3	2.2uF		1
R1	10ohm	<u>20W</u>	1
R2	4.7ohm	<u>5W</u>	1
R3	4.7ohm	<u>20W</u>	1
PTC	0.5A	Rmax 0.8 ohm	3
LMP	37Veff	1.5A - RCC 1.35ohm	2

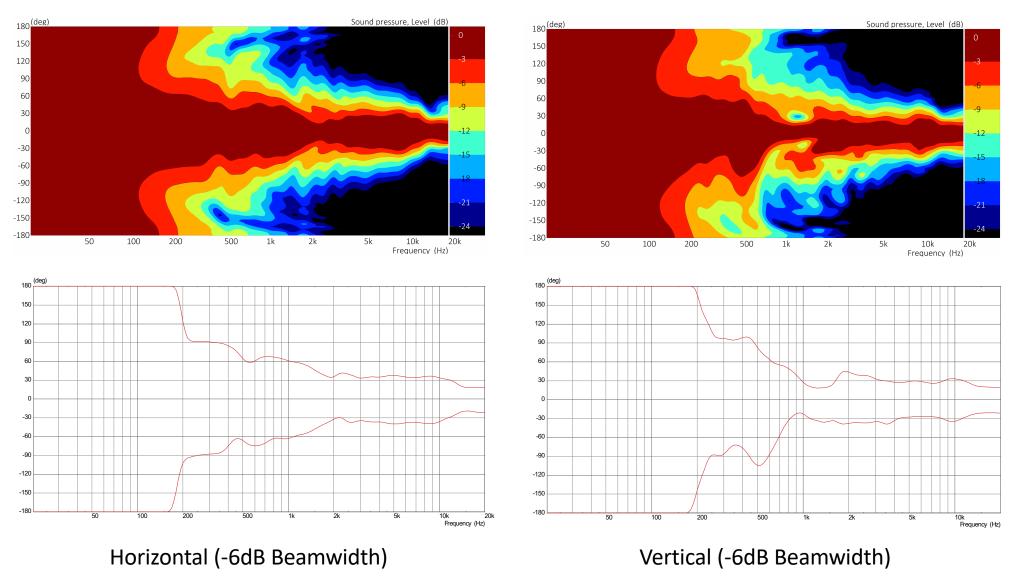




TOTAL Frequency response 2.83V@1m and Impedance response with Passive Crossover

### MEASUREMENTS - DIRECTIVITY

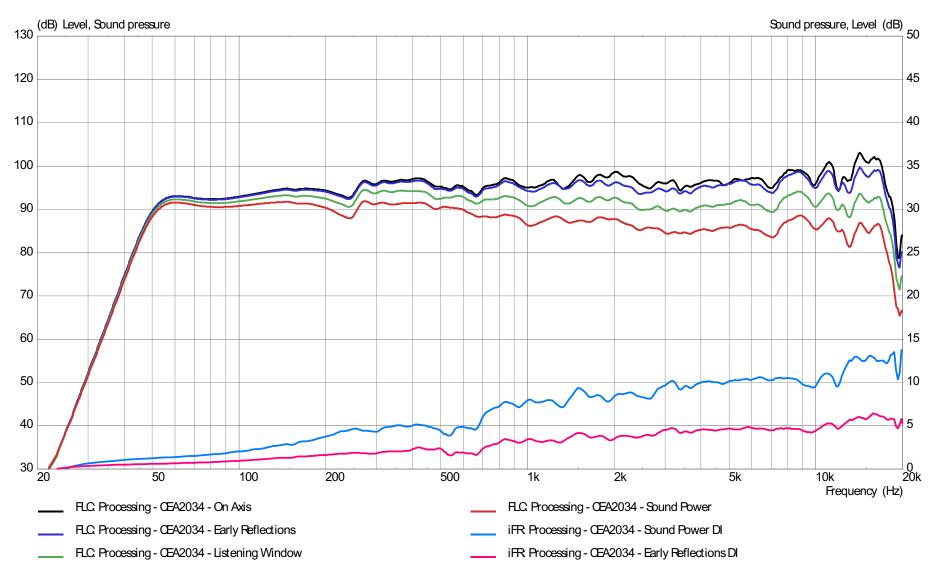




www.bcspeakers.com - Suggested designs

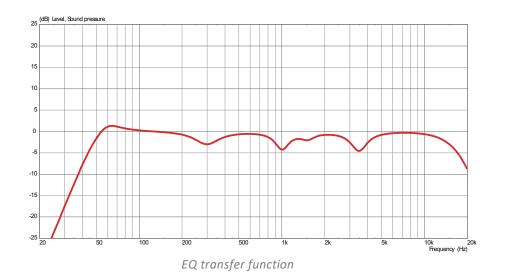




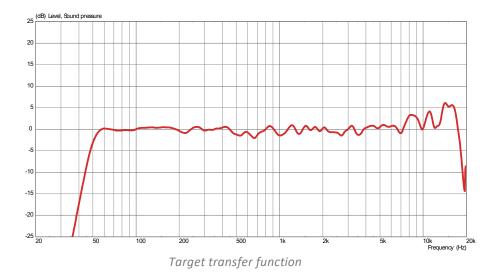


#### **PROCESSING with PASSIVE CROSSOVER**





Peaking #1: +2dB – Q:2 – Frq:60Hz Peaking #2: -3dB – Q:2 – Frq:299Hz Peaking #3: -4dB – Q:3.5 – Frq:1007Hz Peaking #4: -1.5 – Q:3.5 – Frq:1520Hz Peaking #5: -4.5 – Q:3 – Frq:3490Hz

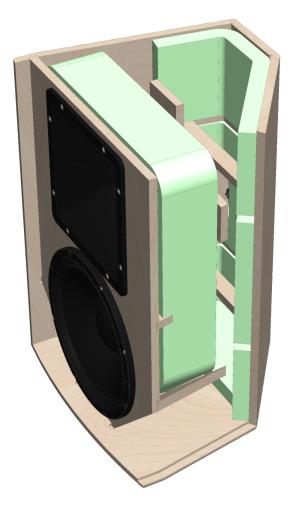


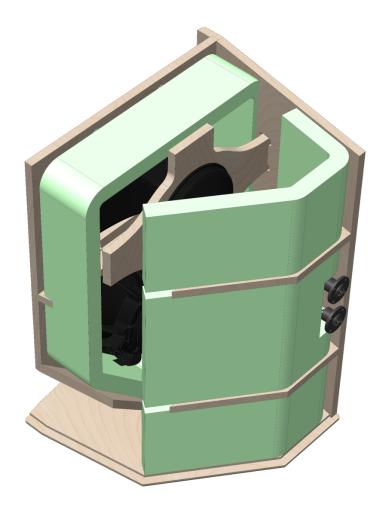
HPF and LPF: HPF: 50Hz – BTW 24dB/Oct LPF: 18000Hz – LR 24dB/Oct

#### DAMPING MATERIAL



#### EDILFIBER (Polyester) 30Kg/m3 – 30mm thick



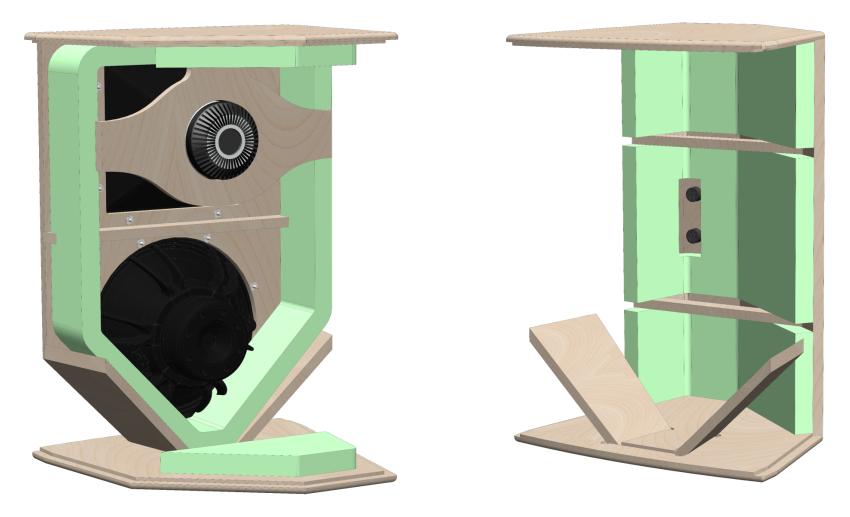


Follow carefully the quantity and positioning

#### DAMPING MATERIAL



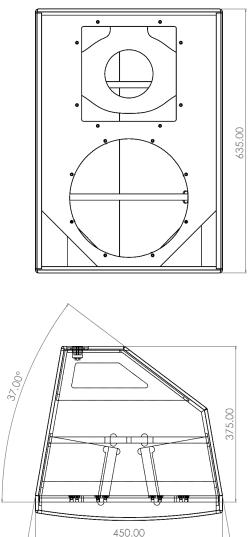
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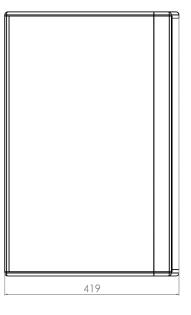


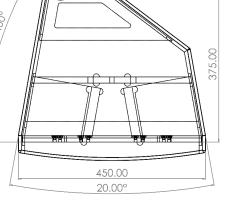
Follow carefully the quantity and positioning

# **GLOBAL DIMENSIONS**



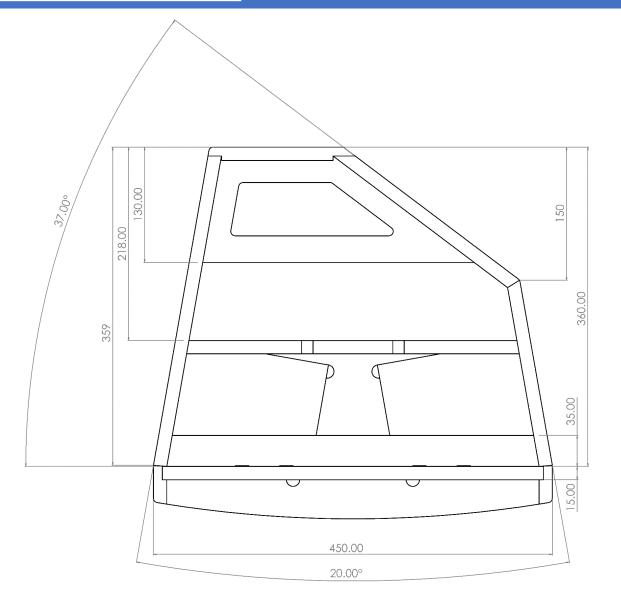






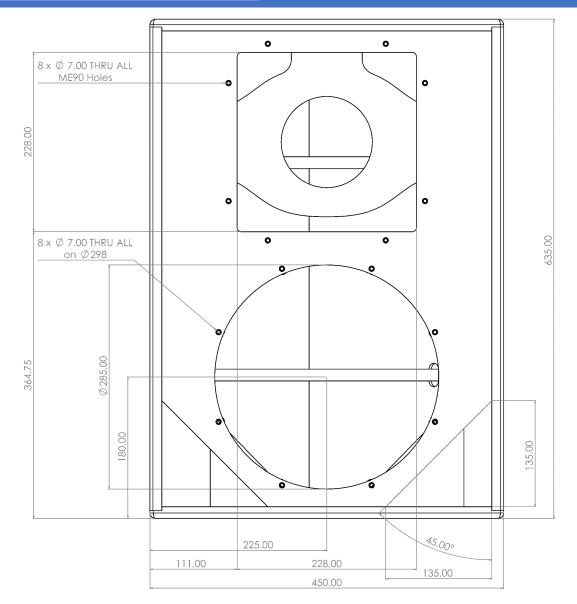
## ENCLOSURE DESIGN – TOP VIEW





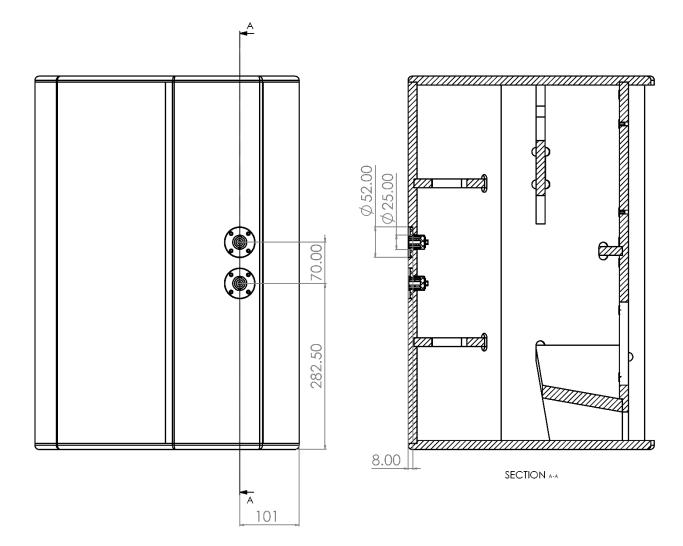
### ENCLOSURE DESIGN – FRONT VIEW





#### ENCLOSURE DESIGN – BACK VIEW

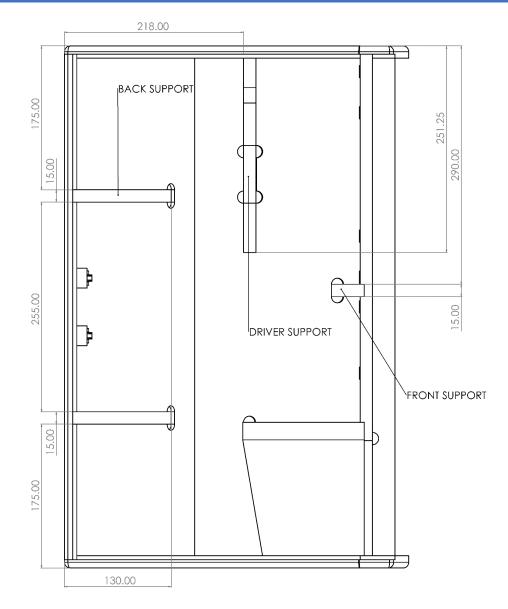




Connectors position is MANDATORY

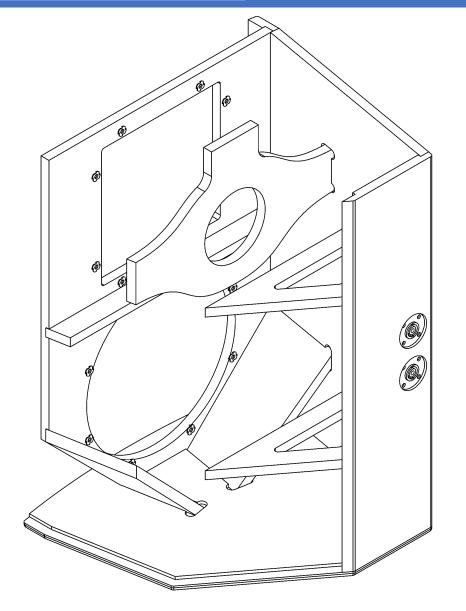
## ENCLOSURE DESIGN – SIDE VIEW





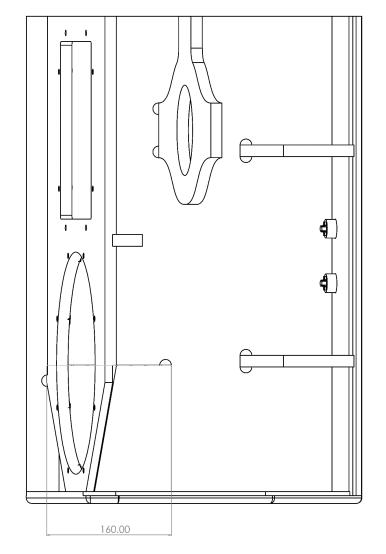
# ENCLOSURE DESIGN – INTERNAL VIEW





## ENCLOSURE DESIGN – PORTS

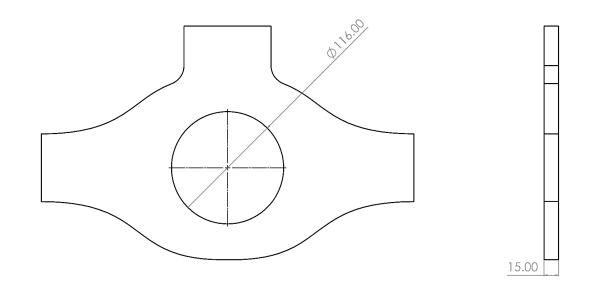




View is perpendicular to left side panel

#### **ENCLOSURE DESIGN – DRIVER SUPPORT**







Driver Support is MANDATORY but can be made of the shape you prefer



### BLUEPRINTS – From page 25 to page 40

